

EL200 Multi-Channel Water Controller

The EL200 is a configurable water controller that can adapt to many different probes and configurations, mono or multi-channel, among pH, ORP, dissolved oxygen, conductivity, chlorine, turbidity, total suspended solids (TSS) and temperature.

includes basically:

one pH/ORP input two 4-20 mA inputs for analogic probes (dissolved oxygen, chlorine, turbidity) one RS485 port for up to 4 digital probes (dissolved oxygen, turbidity, pH,

ORP). two 4-20 mA outputs

four relays contacts for high/low alarms multiplexing or probe default

one RS232 port for Modbus communication or web server with an Ethernet or Wi-Fi interface one RS485 port for Modbus communication

one or two modules can be added for conductivity probe, additional 4-20 mA inputs or additional 4-20 mA outputs.

user-friendly interface can display all the values as well as graphs of the recorded measurements over last 24 hours.

USB port allows to transfer the recorded measurements that may be imported to Excel for treatments graphs. The USB port can also be used to save the configuration or to update the internal software.

web-based interface allows the control and the troubleshooting at distance with an internet browser a computer, tablet or smart phone.



Designed for rugged environment with lightning protection.

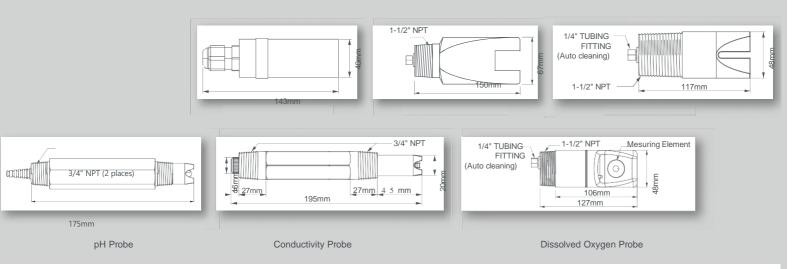
The EL200 controller is designed to be use outside if necessary thanks to an aluminum casted NEMA4x/IP65 enclosure.

Special protection against lightning is installed on each probe inputs as well as on the power input and communication ports.

The touch screen is protected by an acid resistant protection film to assume an efficient long-term protection.

Robust Industrial Probes

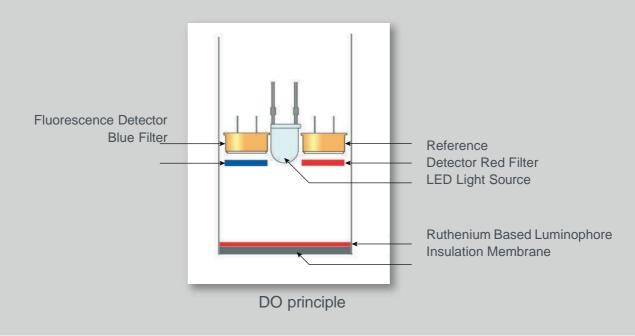
All the probes are specially designed for harsh environments with high levels of suspended solid



Probes and dimensions are only for illustrations.

Quenching Fluorescence based Oxygen Probe

- The dissolved oxygen probe is based on the fluorescence method for a lower maintenance and higher stability.
- At the opposite of galvanic and polarographic probes, the fluorescence-based probes requires no electrolyte refill, no membrane change and no routine calibration. No flow is needed because there is no oxygen consumption.
- They also perform very well in harsh environments that normally destroy other conventional sensors.



Auto-cleaning Probes

The EL200 delivers a free potential contact to drive solenoid valve on compressed air to clean the probes equipped with air cleaning.

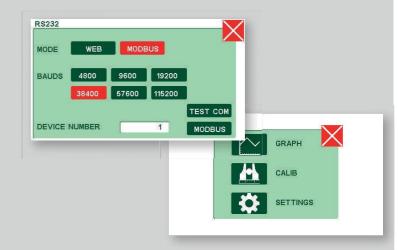
The period and cleaning time are adjustable to adapt to different applications

User-Friendly Interface

The colour touch screen and intuitive interface available in 8 different languages (Chinese, English, French, German, Italian, Portuguese, Spanish, Turkish) makes very easy to test or configure the analyser.

A number of test functions allows to test and troubleshoot each element of the controller to setup quickly a maintenance diagnostic.

The complete configuration can be saved on a USB key and reload if necessary.



Communication

Two 4-20 mA output are available on the main board, and two additional 4-20 mA modules can be plugged.

The RS232 port and the RS485 port support the MODBUS protocol to transmit each measuring channel value to a SCADA system. Additional parameters are available like status code, error code, calibration values.

A web interface makes possible to drive remotely the analyser from any computer, tablet or smart phone with a web browser. For this, an external Wi-Fi or Ethernet module must be added to connect it to an existing network with an internet gateway.

A USB port enables to download on any USB key the last 24 hours recorded measurements as well as a diagnostic file containing the configuration and useful information for remote troubleshooting.

The recorded measurements file can be imported to Excel for graphs or other treatments.

The software of the controller can be upgraded by connecting a USB key.



> **EL200** Parameters Specifications

Parameter	Range	Resolution	Accuracy (with standard reference)	
pH	pH: 0~14	0.01pH	+/-0.01pH	
Temperature	Temp: 0~80oC	0.01 oC	+/-0.1oC	
COD/TSS	COD: 0~5000mg/L	COD: 0.01mg/L	COD: +/-2% reading	
/TOC/BOD	TSS: 0~5000mg/L	TSS: 0.01mg/L	TSS: +/-2% reading	
(high range probe)	TOC: 0~5000mg/L	TOC: 0.01mg/L	TOC: +/-2% reading	
	BOD: 0~5000mg/L	BOD: 0.01mg/L	BOD: +/-2% reading	
COD/TSS	COD: 0~100mg/L	COD: 0.01mg/L	COD: +/-2% reading	
/TOC/BOD	TSS: 0~100mg/L	TSS: 0.01mg/L	TSS: +/-2% reading	
(low range probe)	TOC: 0~100mg/L	TOC: 0.01mg/L	TOC: +/-2% reading	
	BOD: 0~100mg/L	BOD: 0.01mg/L	BOD: +/-2% reading	
TSS	0-1500mg/I TSS	0.01mg/L	+/- 2% of reading or+/- 5mg/I TSS	
(external probe)	0-30000 mg/I TSS		which is greater	
Turbidity	0-40 NTU	0.01 NTU	±2% reading or ±0.015 NTU	
	0-100 NTU		whichever is greater up to 20 NTU,	
	0-400 NTU		±5% reading above 20 NTU	
Free Residual Chlorine	0-5mg/L	0.01mg/L	<+/- 0.1 mg/l or +/-2% reading which	
or Total Chlorine	0-20mg/L		is greater	
DO	0-25mg/L	0.01mg/L	+/-2% reading	
Conductivity	0-20 μS(K=0.01)	0.01uS	+/-1% reading	
	0-100/200 μS (K=0.1)	0.1uS	_	
	0-2000 μS (K=1)	1uS		
	0-20 ms (K=10)	0.01mS		
ORP	+/-2000 mV	1mV	+/-2% reading	

> EL200 General Specifications

Inputs	pH / ORP 2 X 4-20 mA input, 2-wire or 4-wire (15v DC galvanically isolated source, 50 mA maxi)
Outputs	2 x 4-20mA active output (load of 500 ohm maxi)
Relays	4x electromechanical SPDT (form C) contact, 5 A Programmable individually for high or low alarm, probe default or stream multiplexing
Free sockets	2x free sockets for additional modules among: Conductivity module 4-20mA input module, 2-wire or 4-wire (15v DC source, 50 mA maxi) 4-20mA active output (load of 500 ohm maxi)
Measuring mode	Continuous
Memory	288 lines of measurements (up to 16 channels) with time
Power supply	100 - 240 VAC 47/63 Hz 10 VA or 24V DC 0.5 A maxi Protection for peak current 8/20 μS up to 8 kA
Touch	Colour TFT LCD 480x272 pixels with LED backlight
Screen Communication	RS232, MODBUS or HTTP/Web interface (Windows with IE9/10/11, Android with Opera, Apple i-phone with Safari) RS485 port for MODBUS communication RS485 port for digital probes (DO, TSS, pH, ORP) USB Optional Wi-Fi and Ethernet interfaces
Certifications	CE, EN 61010-1, EN 61326
Enclosure	IP65/NEMA 4X, Aluminum with epoxy coating for wall mounting Optional pipe mounting brackets.
Dimensions	140 x 140 x 91 mm
Operation temperature	-20~55oC
Weight	2 kg approx.

> EL200 Parts references

Basic unit

ELPH

Mono & multi channel water controller **EL200**

One pH/ORP input

Two 4-20 mA input, 2-wire or 4-wire (15V DC galvanically isolated source)

Two 4-20 mA outputs

Four relays, SPTD contacts (form C)

RS232 included with screw terminal (Modbus or Web) RS485 included with screw terminal (Modbus)

RS485 included with screw terminal (for external digital probes)

USB port included for USB key connection

2 free sockets for input or output modules (not included, refer options)

Color graphic display 480x272 pixel with touch screen

Built-in data logger, memory 288 measurements for each parameter

7 available glands for inputs I outputs

Power supply ~100-240 VAC 47-63 Hz with power cord 2 meters or 24V DC, 0.5A

Enclosure IP65/Nema4X 140x140x91mm

Measurement module by electrode

PH500 pH module **ELCOND-1** Conductivity online electrode

> Range: 0- 14 Range: 0 - 20 mS

ATC input for platinum RTD 700 Ohm Cell constant k=1.0 cm-1(medium range)

ELCOND-0.1

6 meters of cable pH online and temperature electrode, Built-in ATC RTD 100 Ohm

general purpose

Range: 0- 14

ELCOND-0.01 Conductivity online electrode Temperature: 0~80oC Range: 0 - 100/200 µS

6 meters of cable

Built-in ATC RTD 700 Ohm

ELPH-D pH online electrode, differential sensor

Range: 0-14

6 meters of cable length Built-in ATC RTD 100 ohm

CHLSET Amperometric chlorine set

Range: 0 - 20 mg/ C/2

Built-in temperature compensation, Includes chlorine electrode, pH electrode, electrode holder, flow meter, mounting plate,

and 3 feet cable.

ORPS00 **ORP** module

Range: -2000 mV- +2000 mV

ELORP ORP online electrode, general purpose

Range: -2000 mV- +2000 mV

6 meters of cable

CONDS00 Conductivity module

> Range: 0 - 700 µS to 0 - 100 ms ATCinput for platinum RTD 100 Ohm

Input modules

IN4-20-500 4-20 mA input module

> Isolated 4-20 mA input Impedance: 700 Ohm

Output modules

OUT4-20-500 4-20 mA output module

Isolated 4-20 mA output

Active output, Max load 500 Ohm

6 meters of cable

Range: 0 - 2000 µS

Cell constant k=0.1 cm-1(low range)

Conductivity online electrode

Cell constant k=0.01 cm-1 (very low range)

6 meters of cable

Built-in ATC RTD 100 Ohm

Built-in ATC RTD 100 Ohm

ELCOND-10 Conductivity online electrode

Range: 0 - 200 mS

Cell constant k=70.0 cm-1 (high range)

6 meters of cable

Built-in ATC RTD 100 Ohm

ICOND Inductive conductivity online probe

Range: 0 - 700 mS

3 meters of cable

Built-in temperature compensation at 2.2%/°C

4-20 mA output

> EL200 Parts references

Measurement by Optical method

DO-F Dissolved oxygen probe by fluorescence

Range: 0 – 20 mg/l 02 6 meters of cable

DO-F-AC Dissolved oxygen probe by fluorescence with

automatic cleaning Range 0 - 25 mg/l 02 10 meters of cable

EXT-TURB-H Total suspended solid (TSS probes high range)

High range: 0 - 30,000 mg/I TSS

10 meters cable

EXT-TURB-L Total suspended solid (TSS probes low range)

Low range: 0 - 1500 mg/I TSS

10 meters cable

EXT-TURBNEPH-H Nephelometric turbidity probes

high range

Range: 0 - 400 NTU 10 meters cable

EXT-TURBNEPH-L Nephelometric turbidity probes

medium range Range: 0 - 40 NTU 10 meters cable

> pH/Temperature sensor general purpose

The HORIBA/Tethys General Purpose pH sensor with ¾" NPT front and rear threads is a rugged pH probe with Ryton body, suitable for many industrial water applications. Front and rear mounting threads allow in-pipe (continuous measurement) or submersible installations of the pH sensor. This pH sensor offers excellent chemical and shock resistance.

pH Range 0 - 14

Response Time 5 seconds to 95% of full response

pH Sensor Type Convertible style combination pH sensor

Body Material Ryton

Reference Double Junction with porous Teflon

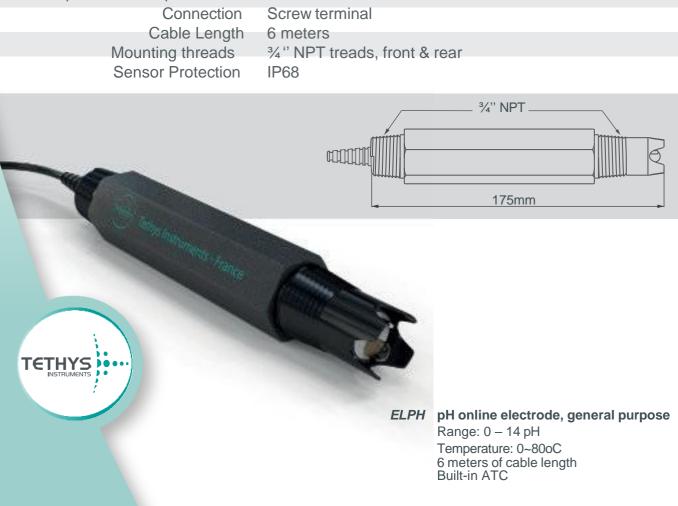
Mounting Immersion or In-line

Temperature Range 0 - 80 °C

Maximum Pressure 100 psi (7 bar)

Temperature Element Pt100 RTD

Temperature Compensation Automatic



> UV200 COD/TSS BOD TOC equivalent measurement

The HORIBA/Tethys UV200 probe offers a simple way to measure organic matter in surface water or industrial/municipal wastewater. It must be calibrated for each application to give an equivalent COD/TSS, BOD or TOC measurement depending on the composition of the sample. It is based on a new light source technology offering a compact and economical solution with a long service life.

_ 0 - 600 Abs/m

Measurement Range (equivalent to 0 - 5000 mg/L COD/TSS, BOD, TOC in water)

0- 200 Abs/m (equivalent to 0 - 100 mg/L COD in water)

Accuracy (by reading) ± 2% on standard solution

Measurement technique UV light absorbance

Optical Path 3 or 10 mm Response Time 10 seconds

Turbidity compensation Integrated by dual-beam method

Light source lifetime > 5 years

Mounting Immersion

Temperature range -20 to 70 °C

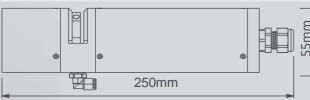
Body Material Stainless Steel 316L

Wet Material SS 316L, PTFE, Quartz, FKM, PE, Neoprene

Connection Screw terminal
Cable length 10 meters

Sensor Protection IP68





UV probe

Optical path 3 mm

0 - 600 Abs/m (equivalent to 0 - 5000 mg/L

COD/TSS in water)

UV probe

Optical path 10 mm

0 - 200 Abs/m (equivalent to 0 - 100 mg/L

COD/TSS in water)

TURB200 Turbidity Sensor

Measurement Method Nephelometric Measurement Range 0 - 100 NTU

> **Detection Limit** 0.015 NTU Repeatability ± 0.01 NTU

±2% or ±0.015 NTU whichever is greater up to 20 NTU, ±5% above 20 NTU Accuracy

Detector 90° scattered light detector.

Visible laser diode (or infrared laser diode on request), lifetime > 5 years Light source

Bubble trap Integrated Capacity 250 mL

Inlet/Outlet fittings 9.6 mm external diameter plastic tubing

Operating temperature range -5 to 60 °C

> Working pressure Maximum 3 bar at 25°C

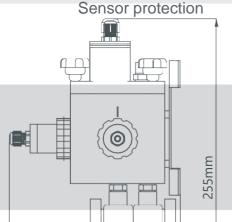
Body material PVC

Wet Material PVC, PP, FKM, Quartz

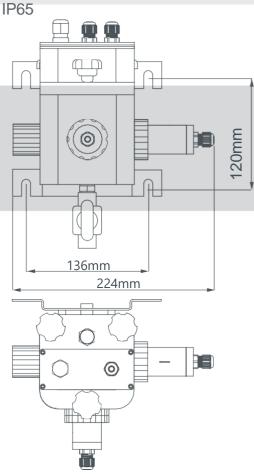
Screw terminal Connection

Cable length 3 meters

> Mounting On wall by 4 screws







>Turbidity probe

The HORIBA/Tethys turbidity probe is based on the nephelometric method (ISO 7027 - EN 27027). A light beam is sent to the sample through an optical lens. The light scattered at 90° by the particles in suspension is collected by the probe through a second lens and it is converted into an electrical signal proportional to the turbidity of the sample.

The probe uses infrared light and the measurement is not affected by the colour of the sample. They are suitable for turbidity measurement in water quality monitoring and industrial water treatment and

aquaculture.



Measurement Technique Nephelometric

Detector 90° scattered light detector

Light Source Infrared

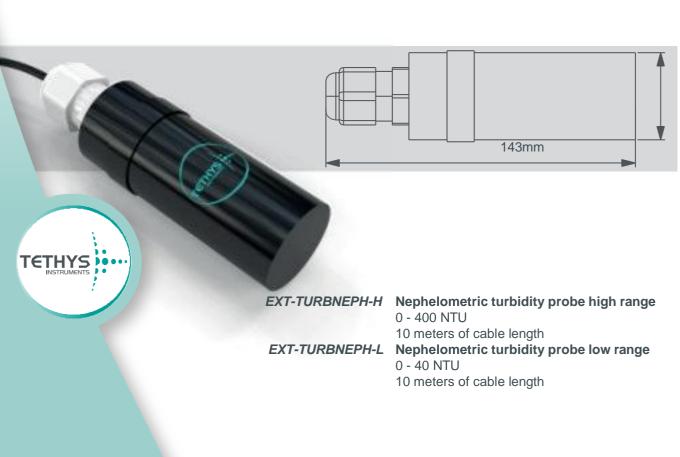
Temperature Range -5 to 50 °C

Working Pressure 6 bar maximum at 25 °C

Body Material PVC

Connection Screw terminal
Mounting In-line or In-flow
Cable Length 10 meters

Sensor Protection IP68



40mm

> Chlorine sensor set

The HORIBA/Tethys chlorine sensor is based on proven amperometric measurement technology. It is factory calibrated and zero calibration is not required. Its long-lasting membrane cap is replaceable with a refillable gel electrolyte. It is suitable for the measurement of residual chlorine (free or total) in various industrial water and wastewater applications.

0 - 20 mg/L Measurement Range

> Accuracy $\pm 0.1 \, \text{mg/L}$

Repeatability $\pm 0.05 \text{ mg/L} (25 ^{\circ}\text{C})$

Membrane-covered, three electrode amperometric Measurement Technique

technology

Reproducibility ± 4%

Response Time 90 second to 90% (t90), 25 °C

Operating Temperature 0 to 50 °C Operating Pressure 15 psi (1 bar)

> 4 -12, automatic pH compensation Operating pH

Flow Requirement 30 to 60 L/h

> Body Housing: PVC, ABS Material Membrane: Hydrophilic PTFE

> > Electrode: Silver-Silver Halide/Gold/316SS

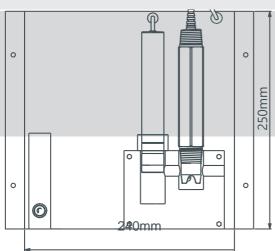
Temperature Compensation In-built. Automatic

> Connection Screw terminal

> > **IP65**

Cable Length 1 meter





CHLSET Amperometric chlorine set

0 - 20 mg/L Cl₂

Includes chorine electrode, pH electrode, electrode holder, flow meter, mounting plate

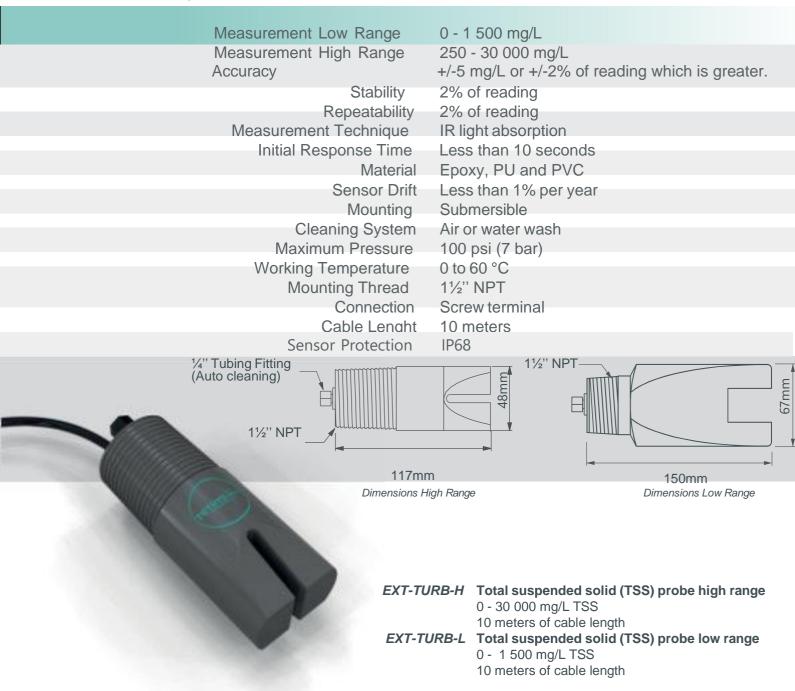
ELCHL Amperometric chlorine electrode **ELCHL-M** Membrane cap for chlorine electrode

ELCHL-R Refillable electrolyte for chlorine electrode

ELPH pH/Temp online electrode, general purpose

> Total Suspended Solid probe

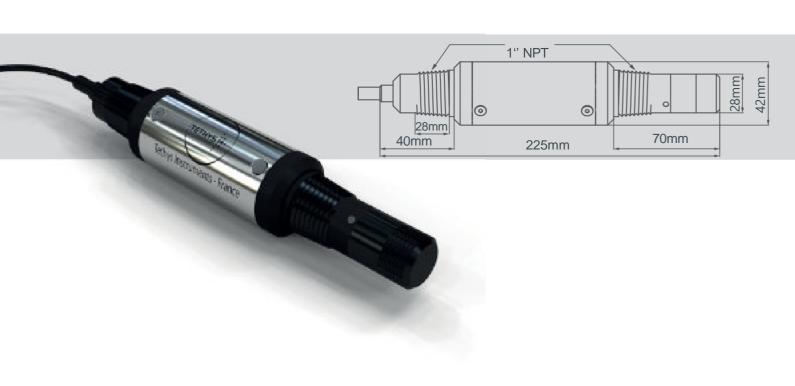
The HORIBA/Tethys Total Suspended Solid (TSS) probe operates on the principle of single-gap light absorption to detect the presence of suspended solids. The sensors incorporate self-cleaning optics by air or water jet. Applications include measurements of total suspended solids concentration from Mixed Suspended Solids (MLSS), Return Activated Sludge (RAS), Waste Activated Sludge (WAS), clariffier effluent and plant effluent.



> Dissolved Oxygen probe DO-F

The HORIBA/Tethys Process Optical DO probe is based on proven optical technology suitable for most industrial applications. It offers full performance, replaceable sensor caps and long life. Front and rear mounting threads allow for in-pie (continuous measurement) or submersible. The optical DO probe is suitable for measuring dissolved oxygen in various wastewater applications.

Measurement Range 0 - 20 mg/LAccuracy $\pm 0.1 \, \text{mg/L}$ Working Temperature Range 0 to 50 °C Measurement Technique Optical Technology Sensor Cap Replaceable, Pre-calibrated Stainless Steel 316 body **Body Material** Maximum Pressure 100 psi (7 bar) 80 °C Maximum Temperature Temperature Compensation In-built, Automatic Mounting Immersion or In-line Connection Screw terminal Cable Length 6 meters 1" NPT treads, front & rear Mounting Threads Sensor Protection IP68



>Dissolved Oxygen probe Auto cleaning DO-F-AC

The HORIBA/Tethys Process Optical DO probe is based on proven fluorescence optical technology suitable for most industrial applications. It is robust, without spare sensor caps and has an automatic cleaning function. It is designed for submersible mounting in an open channel. The optical DO probe is suitable for measuring dissolved oxygen in various water and wastewater applications.

> Measurement Range 0 - 25 mg/L Stability per 24H 0.02 mg/L

> > Repeatability 0.02 mg/L 0 to 60 °C

Working Temperature Range Measurement Technique Fluoresence Optical Technology

> 1% of reading or 0.05 ppm Accuracy **Body Material** Epoxy, Polyurethane and PVC

Sensor Drift Less than 2% per year

Maximum Pressure 100 psi (7 bar) Temperature Compensation In-built, Automatic Sensor Cleaning System Air or water wash

Mounting Submersible

11/2" NPT Mounting threads

Connection Screw terminal Cable Length 10 meters

Sensor Protection **IP68**



>Conductivity probe

The HORIBA/Tethys conductivity sensor with ¾ NPT thread is a robust probe with a polypropylene body suitable for many industrial water applications. The mounting thread allows in-pipe (flow-through) installations of the conductivity sensor. This conductivity sensor offers excellent chemical and impact resistance.

Body Material Polypropylene

Mounting In-line (flow-through)

Temperature Range 0 - 80 °C

Maximum Operating Pressure 100 psi (7 bar)

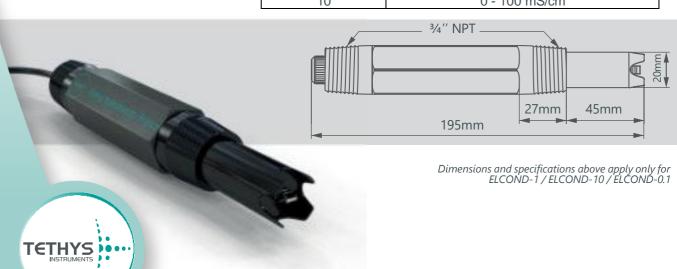
Temperature Element Pt100 RTD
Temperature Compensation Automatic

Mounting Thread 3/4" NPT threads
Connection Screw terminal

Cable Length 6 or 3m Sensor Protection IP68

Measurement Range and Cell constant

Cell Constant, K	Conductivity measurement range		
0.01	0 – 100/200 μS/cm		
0.1	0 - 2 000 μS/cm		
1	0 - 20 mS/cm		
10	0 - 100 mS/cm		



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*Please note that since April 12, 2023, the company name has changed from Tethys Instruments SAS to HORIBA Advanced Techno France SAS. All registration numbers, including the EORI and EU VAT Reg. No. remain the same.

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